#### **TECHNICAL DATA SHEET**

# Foral™ 105-E CG Hydrogenated Rosinate



Revision: 11.04.2022 Page 1 of 1

FORAL™ 105-E CG hydrogenated gum rosinate is a cosmetic grade resin derived from the esterification of a highly stabilized gum rosin and pentaerythritol. This thermoplastic resin has excellent resistance to oxidation and discoloration caused by heat and aging. FORAL 105-E CG, with its high softening point, is the resin of choice when a harder resin is desired.

For further information regarding this product please refer to:

Synthomer Adhesive Technologies

eMail: Adhesive.Technologies@Synthomer.com

- Derived from a natural, renewable source
- · Excellent oxidative and color stability
- · High softening point
- Low odor
- Soluble in non-polar liquids
- Wide compatibility range

Property	Typical Value	Unit	Method <sup>1</sup>
Description, Base Resin	Hydrogenated Gum Rosin		
Ring and Ball Softening Point	98	°C	ASTM E 28
Color, Gardner	6		ASTM D 6166, 50% solids in toluene
Acid Number	14	mg KOH/g	ASTM D 465
Density at 25°C	1.06	kg/dm³	

<sup>1</sup> internal method based upon the specified norm

# **Applications**

Personal Care Additives

# **Packaging**

Foral™ 105-E CG hydrogenated rosinate is pastillated and packed in polyethylene bags of 25 kg net.

#### **Storage**

Due to the thermoplastic behavior, pastillated and flaked resins may fuse, block or lump. This can be accelerated under any of the following conditions: 1) above ambient temperature 2) prolonged storage 3) pressure, e.g., stacking pallets, or a combination of these conditions. This is particularly applicable for low softening point resin grades. In order to maintain the flake or pastille shape, we therefore recommend storing the material in a temperature-controlled area; be careful with stacking material or applying pressure and preventing prolonged storage. It should be noted that lumping does not have a negative impact on the product specifications. Due to the nature of the product, claims regarding lumping cannot be accepted.

Resins are prone to gradual oxidation, some more so than others. This could result in darkening and/or it could have an adverse effect on the solubility of the resin in organic solvents or on its compatibility with polymers. Accordingly, it is recommended that strict control of inventory be observed at all times, taking care that the oldest material is used first.

Foral<sup>™</sup> 105-E CG hydrogenated rosinate material will remain within product specification limits for a period of at least twelve months after shipment from Synthomer"s production facilities in the Netherlands, provided recommended storage conditions are observed. However, as we can neither anticipate the conditions under which the resin is processed nor the end-use applications for which it is used, we recommend that the material be tested upon receipt.

### Comments

Properties reported here are typical of average lots. Synthomer makes no representation that the material in any particular shipment will conform exactly to the values given.

Disclaimer: This information or data and any other advice or recommendations given or made by us (collectively "Information") are not intended to, nor do they, constitute professional advice or services. Information is provided "AS IS" and on an "AS AVAILABLE" basis and without warranty. We do not warrant or accept responsibility for the accuracy, timeliness or completeness of the Information or data or its suitability for a particular purpose. Synthomer makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Synthomer disclaims (i) any and all liability arising out of the application or use of any product (including as to infringement of third party intellectual property rights), (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability. Any Information concerning any possible use or application of Synthomer products is given by us in good faith and it is entirely for you to satisfy yourself fully as to the suitability of Synthomer products for any particular purpose. Synthomer products are sold in accordance with Synthomer's standard terms and conditions of sale which are available from www.synthomer.com/tc.